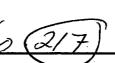
Dart Aerospace Ltd. Friday, 5/25/2007 8:26:03 AM Date: Hser. Kim Johnston **Process Sheet** : BUSHING : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 32621 : 10725 **Estimate Number** : D2652 Part Number P.O. Number S.O. No. : N)A D2652 REV A : 5/25/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : MACHINED PARTS **Drawing Revision** First Issue Material Previous Run Each : 6/10/2007 Due Date Written By Checked & Approved By NG Comment Now machined in house. **Additional Product** Job Number: Description: Seq. #: 303 Round Bar 0.500' M303R0500 1.0 4.75' Comment: Qty.: Total : 11.5500 f(s) 0.0578 f(s)/Unit Material:303 ss .500" Round Bar (M303R0500) 286, 4,17 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 ** 2-Deburr 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHI 4.0 Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No):	PAR #: Fault Category:	NCR: Yes	√No) DQ	A: <u></u>	Date: _	01/07/10

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDI	ER NON-CONFORMANC	E (NCR)		.,	
DATE STEP		Description of NC			Verification Approv			
		Section A			Section C	Approval Chief Eng	Approval QC Inspector	
24.								
							_	

NOTE: Date & initial all entries

Date:

Friday, 5/25/2007 8:26:03 AM

User: Kim Johnston **Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 32621

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CZ07/07/10

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	NGES		_		
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approvai QC Inspector
		·					·
				V			
							,
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQA	۸:	_ Date: _	

QA: N/C Closed: ____ Date: ____

NCR: WORK ORDER NON-CONFORM				DER NON-CONFORMANC	E (NCR)		-	· · · · · · · · · · · · · · · · · · ·
DATE STEP		Description of NC Corrective Action Section B		Corrective Action Section B		A	A	
		Section A	Initial Action Description Sign & Date		Verification Section C	Approval Chief Eng	Approval QC Inspector	
					,			
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32621
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

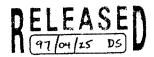
Inspection Dwg	: D2652 Re v	v: A				Page 1 of 1
tu		ST ARTICLE IN	ISDECTI	ON CH	ECKI IST	
	Γ-	X First Arti	r	_	totype	
Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension	Tolerance	Dimension	Доосрг	Rojout	Inspection	
0.600	+/-0.010	6015				
0.060	+/-0.005	10/00				
Ø0.305	-0.002/+0.000	i ope . 304				
Ø0.191	+0.005/-0.000	11825				
Ø0.500	+/-0.010	.499				
0.030 x 20°	+/-0.010	0027×20				
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Measured by:	Deglos loc	Audited by:	T.F		Prototype Appro	val: N/A
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	4-11-2		-// -//			

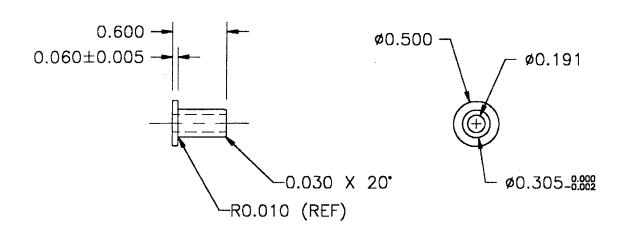
Meas	ured by:	1990105	Audited by:	Prototype Approval:	N/A
	Date:	7	Date: 07/01/00	Date:	
Rev	Date	Change	·	Revised	by Approved
Α	03.12.12	New Issue		KJ/RF a	₩ . ₩





DESIGN	DRAWN BY	DART AEROSP	ACE USA, INC.
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	10108	D2652	SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED

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ENGINEERING
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WITHOUT NOTICE

WORK ORDER